INSTALLATION INSTRUCTIONS

PART NUMBER: E551SXC020
DESCRIPTION: 2019- Subaru Ascent Front Bumper Under Guard

KIT CONTENTS:
- Front Bumper Under Guard x1
- Ratchet Rivet x4
- Retainer Plug x1
- Alcohol Wipe x2

TOOLS REQUIRED:
- Slot Drive Screwdriver
- Masking Tape
- Needle Nose Pliers

MEANING OF CHARACTERS:
- : Remove
- : Install
- : Disconnect
- : Connect
- : Location of Clip or Screw
- T : Tightening Torque
- : Loosen
- : Discard
- : Reuse

DESCRIPTION: 2019- Subaru Ascent Front Bumper Under Guard

AUTOMOTIVE SURFACE CLEANER
For use in cleaning painted metal, glass, plastic, and rubber surfaces.
Read installation instructions before use.
IMPREGNATED WITH 70% ISOPROPYL ALCOHOL
Surface Preparation

Make sure that all installation surfaces are clean, free of dirt, grease and debris using soap and water solution. Clean the indicated tape adhesion area with the alcohol wipe (provided). Ensure bumper is dry before proceeding with installation.

Front Bumper Under Guard Installation

Use masking tape to hold tape leaders. Top tape, leader is held on top. Bottom 2 tape, leader is bent back over itself and held on bottom outer corner.
Identify the (3) locations of the factory retainers in underside of bumper and remove with either Slot Drive screwdriver or plastic pry bar. Discard the center retaining rivet and retain the (2) side rivets for later re-installation.

Insert left and right side rivets above the bumper fascia in the hole shown, by pulling down on the bumper fascia and sliding the rivet between the bumper fascia and engine under cover.

Install Front Bumper Under Guard in position of best fit ensuring that folded liners remain outside.
6

Install (1) Retainer Plug in Front Bumper Underguard center.

7

Insert two outer rivets by pulling down on the bumper fascia, and using needle nose pliers to secure 2 part rivet.

8

Center Front Bumper Guard in grill opening. Ensure the gap on the left and right is even.
Center Front Bumper Guard in grill opening. Apply light forward pressure for product best fit to bumper, then pull tape liner towards opposite end of Front Bumper Under Guard. With a clean, dry microfiber towel, apply pressure to taped surface of Front Bumper Under Guard to ensure proper tape adhesion is achieved.

Pull (2) remaining lower tape liners outboard sides of Front Bumper Under Guard. With a clean, dry microfiber towel, apply pressure to taped surface to ensure proper tape adhesion is achieved.

Re-install (2) previously removed OE rivets to two previous outboard mounting holes.