

ATTENTION:

GENERAL MANAGER

PARTS MANAGER

CLAIMS PERSONNEL

SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

| | | | | | |
|--|--|--|--|--|--|
| | | | | | |
| | | | | | |

© 2020 Subaru of America, Inc. All rights reserved.



QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2010-21MY Legacy / Outback
SUBJECT: Service Manual Corrections

NUMBER: 18-203-20
DATE: 11/20/20

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering than what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

| YEAR | MODEL | SECTION | SUB-SECTION | PAGE or CHAPTER | DESCRIPTION OF CHANGE |
|------|--------------------|---------------------|------------------------------------|-------------------------|---|
| 2021 | Legacy/ Outback | General Description | Recommended Materials | Grease | Front brake pad and support grease changed. Rear disc brake support grease added. |
| | | Diagnosis | Engine (H4DOYC) | Diag procedure with DTC | Diagram and diagnostic steps changed for DTCs P0480 & 0481. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

SUBARU OF AMERICA, INC. IS ISO 14001 COMPLIANT

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

Continued...

| YEAR | MODEL | SECTION | SUB-SECTION | PAGE or CHAPTER | DESCRIPTION OF CHANGE |
|---------------|--------------------|---------------------------------|------------------------------------|---------------------------------|---|
| 2020 | Legacy/ Outback | General Description | Recommended Materials | Grease | Front brake pad and support grease changed. Rear disc brake support grease added. |
| | | Engine (H4D0) | Fuel Injection | Intake Manifold | Removal steps changed, steps added. |
| | | Transmission | CVT (TR690) | TCM Installation | Steps added to TCM installation. |
| | | | CVT (TR580) | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | Diagnosis | Engine (H4DOTC) | Diagnostic procedure with DTC | Diagnostic steps changed for DTCs P0480 and 481. |
| | | | Door Mirror | Inspection mode and diagnostics | Inspection mode and diagnostic steps added. |
| | | | Telematics | Diagnostic procedure with DTC | Diagnostic steps changed for DTC B2A16 and U115B. |
| | | Body & Electrical/Wiring System | Tire Pressure Monitor | Diagnostic procedure with DTC | Diagnostic steps changed for DTC C2921. |
| Wiring System | CVT Control System | | Electrical Diagrams changed. | | |
| 2019 | Legacy/ Outback | General Description | Recommended Materials | Grease | Front brake pad and support grease changed. Rear disc brake support grease added. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Stop Light Switch | Adjustment | Adjustment steps added. |
| | | Diagnosis | Auto Headlight Beam Leveler System | Diagnostic procedure with DTC | Diagnostic steps changed for DTC B2910 and B2911. |
| | | | Tire Pressure Monitor | Diagnostic procedure with DTC | Diagnostic steps changed for DTC C2921. |
| | | Body & Electrical/Wiring System | Exterior/Interior Trim | Roof Rail | Images changes and installation steps updated. |

Continued...

| YEAR | MODEL | SECTION | SUB-SECTION | PAGE or CHAPTER | DESCRIPTION OF CHANGE |
|---------------------------------|------------------------------------|---------------------------------|------------------------------------|-------------------------------|---|
| 2018 | Legacy/ Outback | General Description | Recommended Materials | Grease | Front brake pad and support grease changed. Rear disc brake support grease added. |
| | | Transmission | CVT (TR690) | TCM Installation | Steps added to TCM installation. |
| | | | CVT (TR580) | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Stop Light Switch | Adjustment | Adjustment steps added. |
| | | Diagnosis | Auto Headlight Beam Leveler System | Diagnostic procedure with DTC | Diagnostic steps changed for DTC B2910 and B2911. |
| | | | Tire Pressure Monitor | Diagnostic procedure with DTC | Diagnostic steps changed for DTC C2921. |
| | | Body & Electrical/Wiring System | Exterior/Interior Trim | Roof Rail | Images changes and installation steps updated. |
| | | 2017 | Legacy/ Outback | General Description | Recommended Materials |
| Transmission | CVT (TR690) | | | TCM Installation | Steps added to TCM installation. |
| | CVT (TR580) | | | TCM Installation | Steps added to TCM installation. |
| Brakes | Front & rear brake pads | | | Installation | Grease application steps added. Grease recommendation changed. |
| | Front and rear disk brake assembly | | | Installation | Grease application steps added. Grease recommendation changed. |
| | Stop Light Switch | | | Adjustment | Adjustment steps added. |
| Body & Electrical/Wiring System | Exterior/Interior Trim | | | Roof Rail | Images changes and installation steps updated. |
| 2016 | Legacy/ Outback | General Description | Recommended Materials | Grease | Front brake pad and support grease changed. Rear disc brake support grease added. |
| | | Transmission | CVT (TR690) | TCM Installation | Steps added to TCM installation. |
| | | | CVT (TR580) | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Stop Light Switch | Adjustment | Adjustment steps added. |
| | | Body & Electrical/Wiring System | Exterior/Interior Trim | Roof Rail | Images changes and installation steps updated. |

Continued...

| YEAR | MODEL | SECTION | SUB-SECTION | PAGE or CHAPTER | DESCRIPTION OF CHANGE |
|---------------------------------|------------------------|---------------------|--|-------------------------------|---|
| 2015 | Legacy/ Outback | Transmission | CVT (TR690) | TCM Installation | Steps added to TCM installation. |
| | | | CVT (TR580) | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Stop Light Switch | Adjustment | Adjustment steps added. |
| Body & Electrical/Wiring System | Exterior/Interior Trim | Roof Rail | Images changes and installation steps updated. | | |
| 2014 | Legacy/ Outback | Diagnosis | CVT | Diagnostic procedure with DTC | Diagnostic steps changed for DTC P2762. |
| | | Transmission | CVT | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Stop Light Switch | Adjustment | Adjustment steps added. |
| 2013 | Legacy/ Outback | Diagnosis | CVT | Diagnostic procedure with DTC | Diagnostic steps changed for DTC P2762. |
| | | Transmission | CVT | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Stop Light Switch | Adjustment | Adjustment steps added. |
| 2012 | Legacy/ Outback | General Description | Recommended Materials | Grease | Front brake pad and support grease changed. Rear disc brake support grease added. |
| | | Diagnosis | CVT | Diagnostic procedure with DTC | Diagnostic steps changed for DTC P2762. |
| | | Transmission | CVT | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| Stop Light Switch | Adjustment | | Adjustment steps added. | | |

Continued...

| YEAR | MODEL | SECTION | SUB-SECTION | PAGE or CHAPTER | DESCRIPTION OF CHANGE |
|------|--------------------|---------------------|------------------------------------|-------------------------------|---|
| 2011 | Legacy/ Outback | General Description | Recommended Materials | Grease | Front brake pad and support grease changed. Rear disc brake support grease added. |
| | | Diagnosis | CVT | Diagnostic procedure with DTC | Diagnostic steps changed for DTC P2762. |
| | | Transmission | CVT | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Stop Light Switch | Adjustment | Adjustment steps added. |
| 2010 | Legacy/ Outback | General Description | Recommended Materials | Grease | Front brake pad and support grease changed. Rear disc brake support grease added. |
| | | Diagnosis | CVT | Diagnostic procedure with DTC | Diagnostic steps changed for DTC P2762. |
| | | Transmission | CVT | TCM Installation | Steps added to TCM installation. |
| | | Brakes | Front & rear brake pads | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Front and rear disk brake assembly | Installation | Grease application steps added. Grease recommendation changed. |
| | | | Stop Light Switch | Adjustment | Adjustment steps added. |